



BENDER'S RYE WHISKEY

SAN FRANCISCO, CALIF.

BENDERSWHISKEY.COM

Handcrafted With a Weather Eye

Bender's is a complex yet accessible rye whiskey that is produced in the old navy brig on San Francisco's Treasure Island. Sourced from a distillery not far from where one of our founders was born, each batch of Bender's is unique.

Batch 5 is blend of five year rye and eight to nine year corn whiskey, a portion of which was finished in Hoffmeister char 1 barrels. The rye gives the whiskey a sweet and spicy character with hints of cinnamon, nutmeg and molasses. The corn rounds out the pallet with sweet overtones, extending the finish at the back of the palate.

For this batch we also lowered the proof to 90 which keeps the alcohol from overwhelming while bringing the flavor forward when drinking neat or in a cocktail.

Bender's Whiskey Co.

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Produced At

Treasure Island Distillery
San Francisco, California

Batch #5 Size

3200 Bottles

Years Aged

5 - 9 Years

Distilled In

Alberta, Canada

Distillation Process

Batch distillation in 2 stages

- Column distillation
- Copper lined pot distillation repeated rectification

Barrels Used to Age

- 1 year old bourbon barrels
- Hoffmeister barrels for additional aging

Mash Bill

- Five Year Rye
- Nine Year Corn
- Eight Year corn

Proof

- 90 Proof
- 45% Alcohol by Volume

Water Sources

- Hetch Hetchy
- Highwood River

Sold By

Southern Wine & Spirits
The Artisanal Group
Item Number: **482608**