



BENDER'S RYE WHISKEY
SAN FRANCISCO, CALIF.
* BENDERSRYE.COM *

Handcrafted With a Weather Eye

Bender's is a complex but accessible, small batch Rye Whiskey that is produced in an old Navy Brig on San Francisco's Treasure Island. A blend of a number of different whiskeys, Batch 4 marks a milestone in our spirits evolution and is our most complex whiskey to date. The heart of the blend is an 8 year rye sourced from a distillery south of our past source on the Highwood River and has a rich mouth feel, color and personality. To this rye we added 7 and 8 year old corn and a touch of 9 year rye and 13 year corn whiskey aged in artisan barrels for an additional 14 months on Treasure Island.

The result is a rye that's spicier on the nose than our last batch, with hints of coriander, nutmeg and dark cherry fruit. Sweet notes of caramel and vanilla on the front of the palate with creamy undertones and dark red fruit flavors mark this batch.

Bender's Whiskey Co.

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SMALL **7** BATCH
* YEARS AGED *

Produced At

Treasure Island Distillery
San Francisco, California

Batch #4 Size

3002 Bottles

Years Aged

7 Years

Distilled In

Alberta, Canada

Distillation Process

Batch distillation in 2 stages

- Column distillation
- Copper lined pot distillation repeated rectification

Barrels Used to Age

- 1 year old bourbon barrels and Hoffmeister barrels for additional aging

Mash Bill

- Rye
- Corn

Proof

96 Proof

Water Sources

- Hetch Hetchy
- Highwood River

Sold By

Southern Wine & Spirits
The Artisanal Group
Item Number: 347546