



  
**BENDER'S WHISKEY CO. LLC**  
SAN FRANCISCO, CALIF.  
\* RYE \*

### For Those in Peril on the Sea

Bender's is a complex yet accessible rye whiskey that is distilled on San Francisco's Treasure Island.

Made in small batches, batch 6 is a limited release with a unique approach to aging that creates a whiskey you won't find anywhere else. Atypical to a category that usually ages in char 3 barrels, batch 6 is aged in char 5 barrels giving this batch a more unique, robust, and fullbodied flavor.

A blend of both five year rye and five year corn whiskey, batch 6 is crafted to warm the discriminating palate. The rye gives the whiskey a sweet and spicy character with hints of cinnamon, nutmeg and molasses. The corn rounds out the pallet with sweet overtones extending the finish.

### Bender's Whiskey Co.

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### Produced At

Bender's Whiskey Co. LLC  
San Francisco, California

### Batch #6 Size

1200 Bottles

### Years Aged

5 Years

### Distilled On

Treasure Island, San Francisco

### Distillation Process

Batch distillation

- Column distillation
- Copper lined pot distillation repeated rectification

### Barrels Used to Age

- Corn aged in 1 year old bourbon barrels
- Rye aged in virgin Hoffmeister barrels

### Mash Bill

- 5 Year Rye
- 5 Year Corn

### Proof

- 90 Proof
- 45% Alcohol by Volume

### Water Sources

- Hetch Hetchy - Yosemite, California
- Highwood River - Highwood, Alberta

### Sold By

Bender's Whiskey Co. LLC  
San Francisco, California